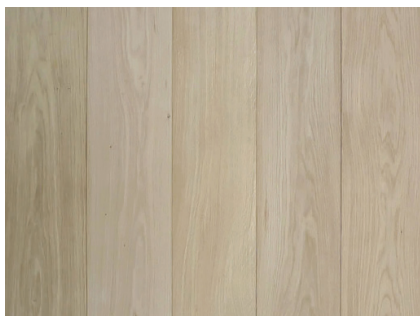


GRADING GUIDE

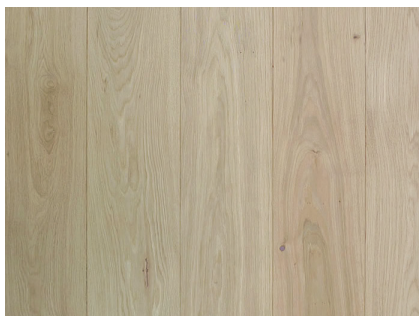
The grade of material refers to how each plank of wood is selected. It's all about how it looks so - colour, frequency of knots and imperfections like sapwood are all considered. Our entire range of boards, whether it be our highest grade prime or most characterful are all made using the same exacting techniques to the highest standard. So when choosing your floor consider the grade, like one would with a diamonds clarity.

OAK



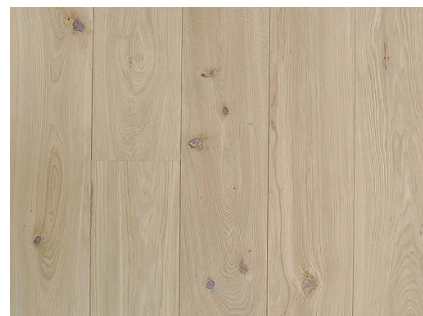
PRIME

Little colour variation. Mainly clear boards. Occasional pencil knots up to 10mm allowed. No splits or sap permitted.



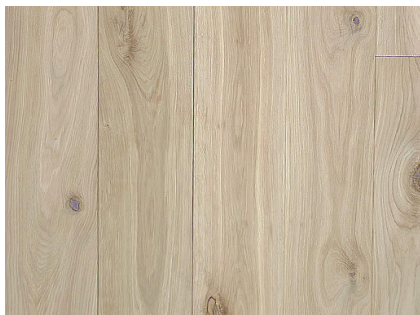
SELECT

Minimal colour variation. Many clear boards. Occasional knots up to 20mm diameter. May be filled or fillable. Pencil knots less than 10mm in diameter are not limited. No splits or sap permitted.



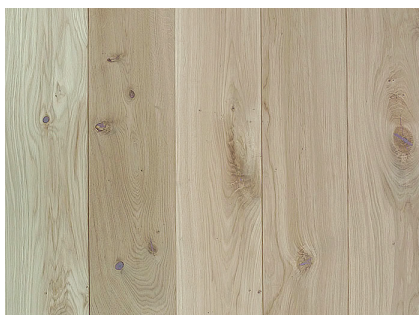
STANDARD

Little colour variation permitted. Occasional clear boards. Knots up to 35mm diameter. May be filled or fillable. Occasional small stable end splits one end – length up to 50mm. Occasional sound hard sap up to 5% of face area of the board.



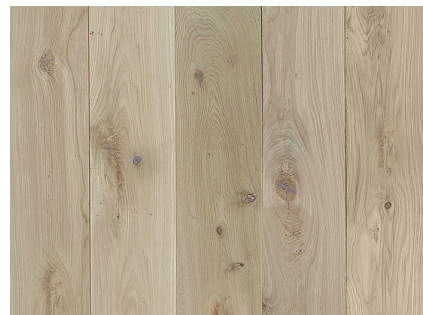
CHARACTER

Colour Variation permitted. Knots up to 60mm diameter. May be filled or fillable. Cracks in knots up to 100mm either end of knot. Occasional small stable end splits one end – length up to 100mm. Occasional sound hard sap up to 10% of face area of the board.



RUSTIC

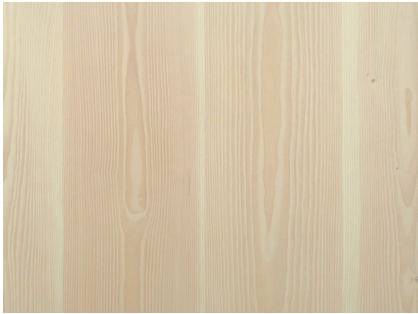
Colour variation allowed. Unlimited knot size. Knots may be filled or fillable. Occasional small stable end splits up to 100mm at either end of the board. Occasional sound, hard sap up to 10% of face area of the board.



MILL RUN

This grading is a mix of our other oak grades with varying characteristics. All grades may contain smaller or larger colour variations and traces of sapwood. Unlimited knot size. Colour of boards, amount of clear boards, knot and splits or sap will vary per batch.

DOUGLAS FIR



SELECT

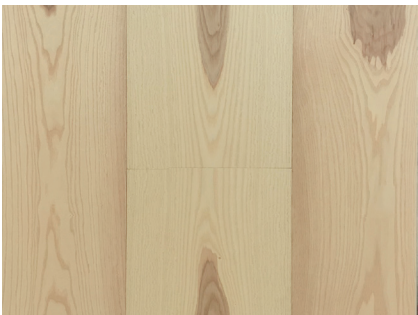
Mainly clear boards. Sound knots allowed up to approx. 3cm, open knots replaced by 3cm plugs. No splits Permitted. Sapwood allowed.



RUSTIC

Sound knots are allowed without any limitations, open knots are replaced by 3/5cm plugs, open pin knots are filled with putty and sapwood is allowed without restrictions. Heart and end cracks up to 10 cm are allowed but are filled.

EUROPEAN ASH



SELECT

Unselected for colour (brown). Occasional sound knots – max. 2 cm. Minor (end) cracks up to 20 mm allowed. Sap allowed.

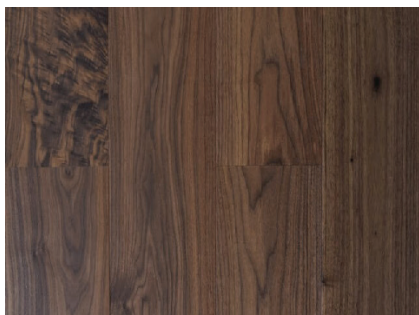
DUTCH ELM



MILL RUN

Dutch Elm is a rare wood species, as such it is supplied in a mixed width and in a mix grade only (known as Mill Run). The grading is a mix of 4 grades with varying characteristics. All grades may contain larger colour variations and traces of sapwood, as this is typical for elm.

WALNUT



PRIME

Brown discolouration allowed, no centre core. Mainly clear boards. Sound Knots less than 11mm allowed. Open knots less than 10mm are filled. No end cracks or sap allowed.